

Real-Time Course 200

Intel® Edge Controls for Industrial (Intel® ECI) – Motion Control with CODESYS*

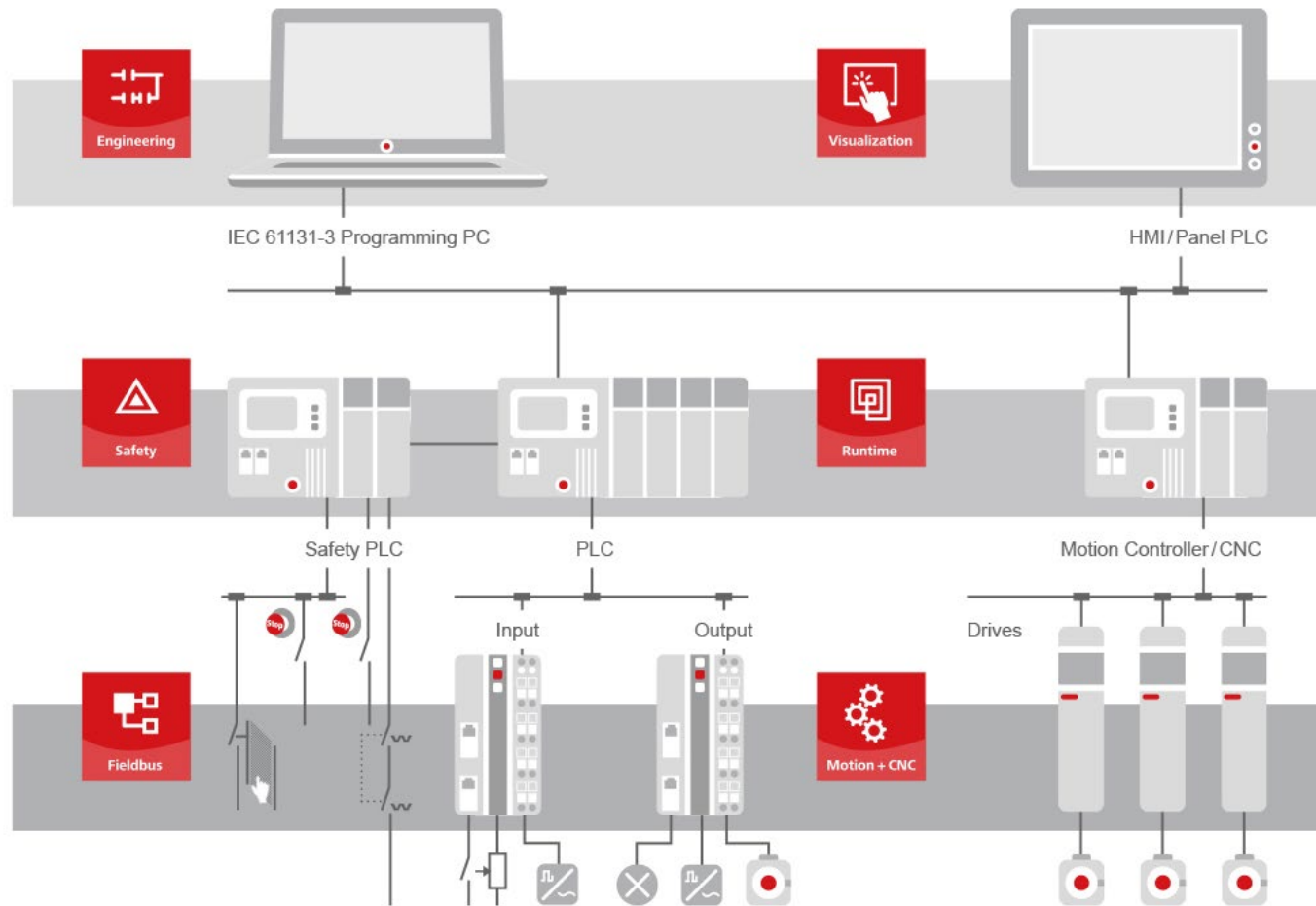


intel®

Notices & Disclaimers

- Performance varies by use, configuration and other factors. Learn more at www.Intel.com/PerformanceIndex
- Performance results are based on testing as of dates shown in configurations and may not reflect all publicly available updates. See backup for configuration details. No product or component can be absolutely secure.
- Intel technologies may require enabled hardware, software or service activation.
- Your costs and results may vary.
- All product plans and roadmaps are subject to change without notice.
- Statements in this document that refer to future plans or expectations are forward-looking statements. These statements are based on current expectations and involve many risks and uncertainties that could cause actual results to differ materially from those expressed or implied in such statements. For more information on the factors that could cause actual results to differ materially, see our most recent earnings release and SEC filings at www.intc.com.
- Copies of documents which have an order number and are referenced in this document may be obtained by calling 1-800-548-4725 or visiting the [Intel Resource and Documentation Center](#).
- © Intel Corporation. Intel, the Intel logo, and other Intel marks are trademarks of Intel Corporation or its subsidiaries. Other names and brands may be claimed as the property of others.

CODESYS* Introduction



Run CODESYS* on Intel® ECI

01

Install Intel® ECI
CODESYS* -SoftPLC Lib

02

Launch CODESYS*
runtime in Intel® ECI

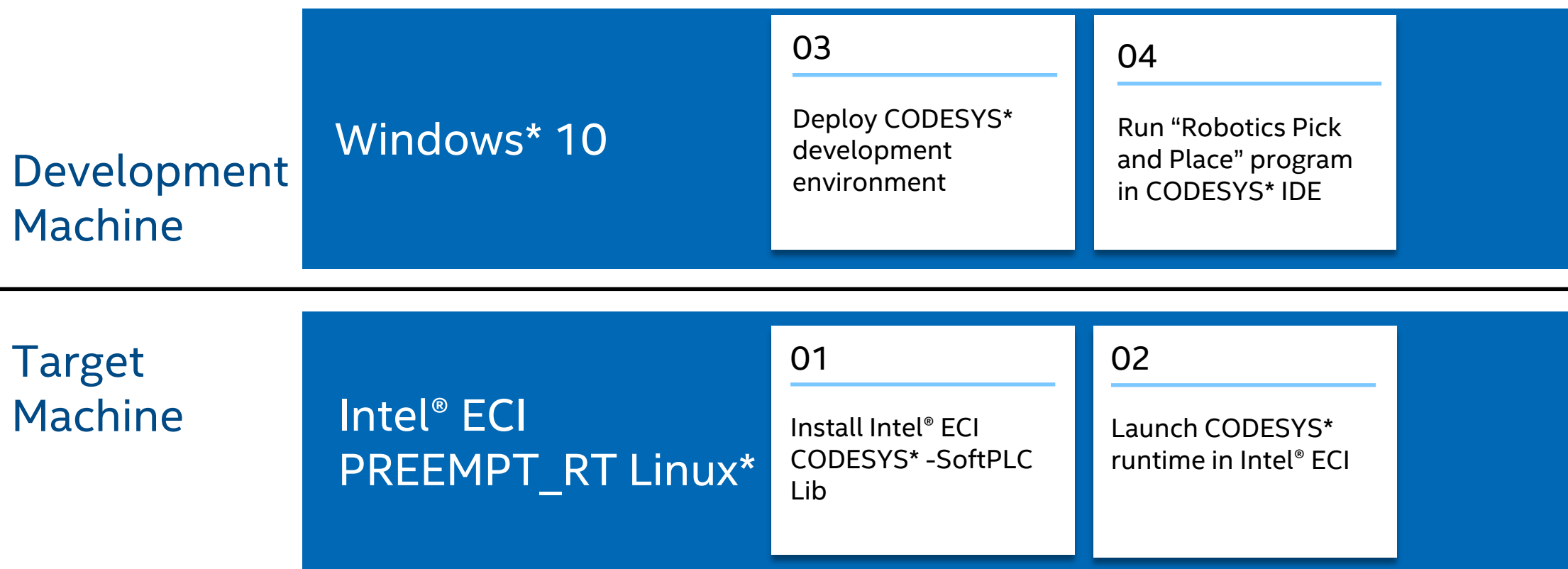
03

Deploy CODESYS*
development environment

04

Run “Robotics Pick and
Place” program in
CODESYS* IDE

Operation Architecture Diagram



Note: It is assumed that you already set up the Intel® ECI APT Repository through the Intel® ECI Getting Started course. If not, refer to the Intel® ECI Getting Started Guide to set it up.

```
$ sudo apt update
```

Tip

If the APT package manager is unable to connect to the repositories, follow these APT troubleshooting tips:

- Make sure that the system has network connectivity.
- Make sure that the ports `80` and `8080` are not blocked by a firewall.
- Configure an APT proxy (if network traffic routes through a proxy server). To configure an APT proxy, add the following lines to a file at `/etc/apt/apt.conf.d/proxy.conf` (replace the placeholders as per your specific user and proxy server):

```
Acquire::http::Proxy "http://user:password@proxy.server:port/";  
Acquire::https::Proxy "http://user:password@proxy.server:port/";
```

```
$ sudo apt install -y eci-softplc-codesys
```

Install Intel®
ECI CODESYS*-
SoftPLC Lib

Launch
CODESYS*
runtime in
Intel® ECI

02

1. Check currently installed CODESYS* version:

```
$ apt show codesyscontrol
```

```
root@eci-intel-9c2c:~# apt show codesyscontrol
Package: codesyscontrol
Version: 4.5.0.0
Priority: optional
Section: base
Source: codesyscontrol
Maintainer: CODESYS GmbH
Installed-Size: unknown
Depends: codemeter | codemeter-lite
Download-Size: 5314 kB
APT-Manual-Installed: no
APT-Sources: file:/eci-bullseye isar/main amd64 Packages
Description: codesyscontrol based on SDK 3.5.18.20 , from Mon 27 Jun 2022 03:38:39 PM CEST [154], Release build

root@eci-intel-9c2c:~# █
```

Install Intel®
ECI CODESYS*-
SoftPLC Lib

Launch
CODESYS*
runtime in
Intel® ECI

02

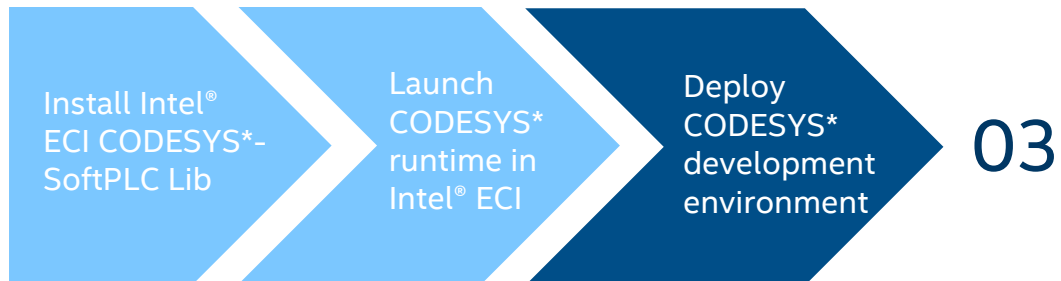
2. Activate the CODESYS* runtime:

```
$ systemctl restart codesyscontrol.service
```

3. Check CODESYS* runtime status:

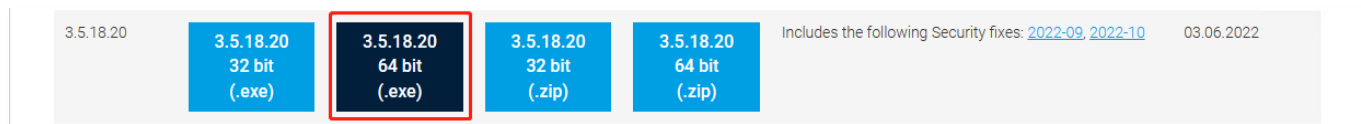
```
$ systemctl status codesyscontrol.service
```

```
root@eci-intel-9c2c:~# systemctl status codesyscontrol.service
● codesyscontrol.service - LSB: Prepares and starts codesyscontrol
   Loaded: loaded (/etc/init.d/codesyscontrol; generated)
   Drop-In: /usr/lib/systemd/system/service.d
            └─10-override-protect-proc.conf
   Active: active (running) since Thu 2023-06-29 15:45:51 CST; 3 days ago
     Docs: man:systemd-sysv-generator(8)
  Process: 18566 ExecStart=/etc/init.d/codesyscontrol start (code=exited, status=0/SUCCESS)
    Tasks: 26 (limit: 9345)
   Memory: 142.8M
        CPU: 4h 44min 15.185s
    CGroup: /system.slice/codesyscontrol.service
            └─18570 /opt/codesys/bin/codesyscontrol.bin /etc/CODESYSControl.cfg
root@eci-intel-9c2c:~#
```

1. Download CODESYS* IDE compatible with eci-softplc-codesys

- a) Download from [CODESYS* Development System V3 | CODESYS Store International](#)
- b) Choose version 3.5.18.20 64 bit



2. Follow the guidance to install CODESYS* IDE.

Install Intel®
ECI CODESYS*-
SoftPLC Lib

Launch
CODESYS*
runtime in
Intel® ECI

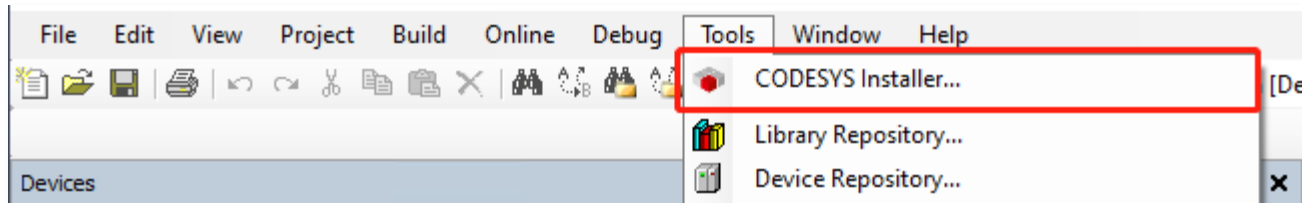
Deploy
CODESYS*
development
environment

03

3. Install CODESYS* Control for Linux* SL

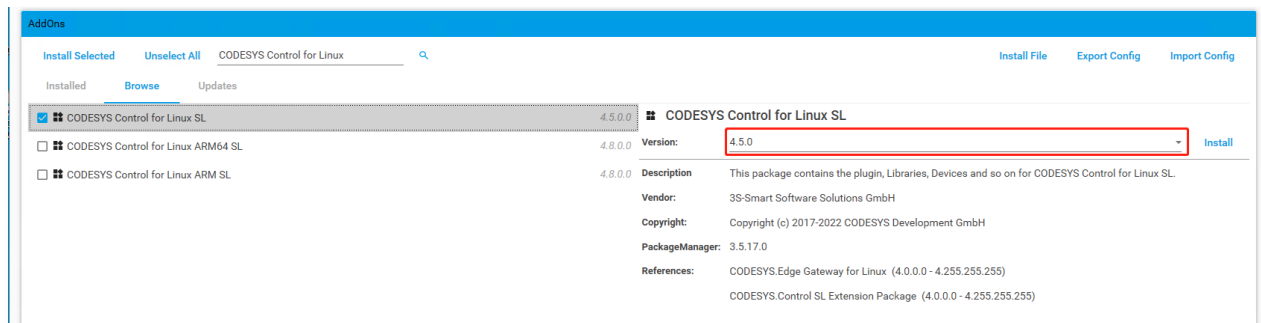
a) Select “Tools” and “CODESYS Installer”

b) Choose version 3.5.18.20 64bit



c) Search “CODESYS Control for Linux SL” and choose version “4.5.0”

d) Click “Install” to install “CODESYS Control for Linux SL 4.5.0”



Install Intel®
ECI CODESYS*-
SoftPLC Lib

Launch
CODESYS*
runtime in
Intel® ECI

Deploy
CODESYS*
development
environment

Run "Robotics
Pick and
Place"
program in
CODESYS* IDE

04

1. The sample application path is as shown below:

- C:\Program Files\CODESYS 3.5.18.20\CODESYS\CODESYS SoftMotion\Examples\Tutorial\Robotics_PickAndPlace.project

2. Open the project file with CODESYS* IDE.



Install Intel®
ECI CODESYS*-
SoftPLC Lib

Launch
CODESYS*
runtime in
Intel® ECI

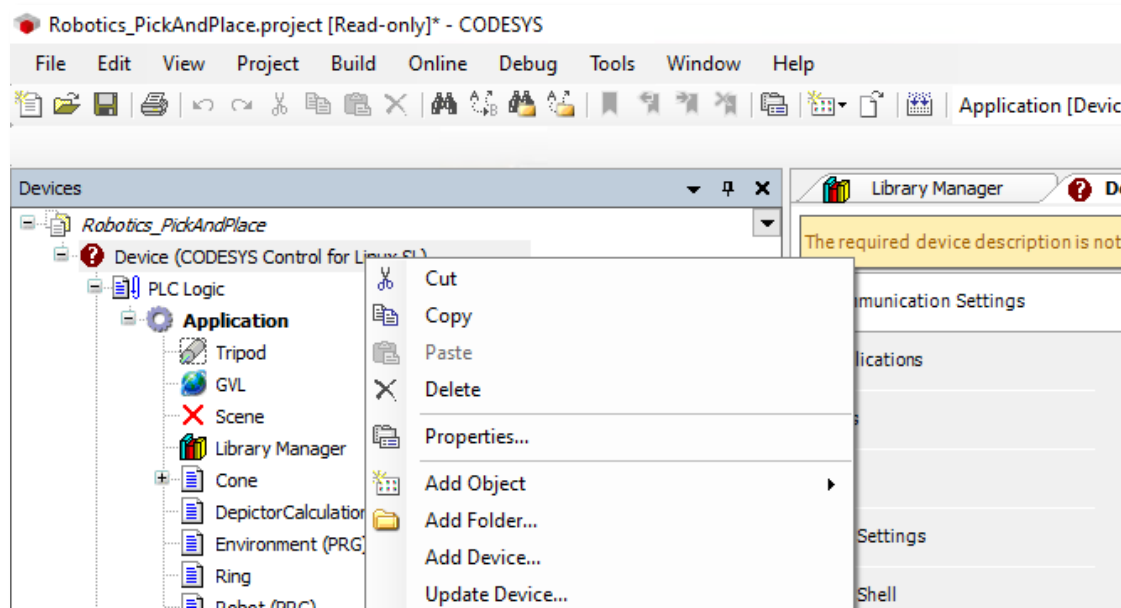
Deploy
CODESYS*
development
environment

Run “Robotics
Pick and
Place”
program in
CODESYS* IDE

04

1. Update the device when you finish loading the project.

- Right-click the “Device” item and choose “Update Device”.



Install Intel®
ECI CODESYS*-
SoftPLC Lib

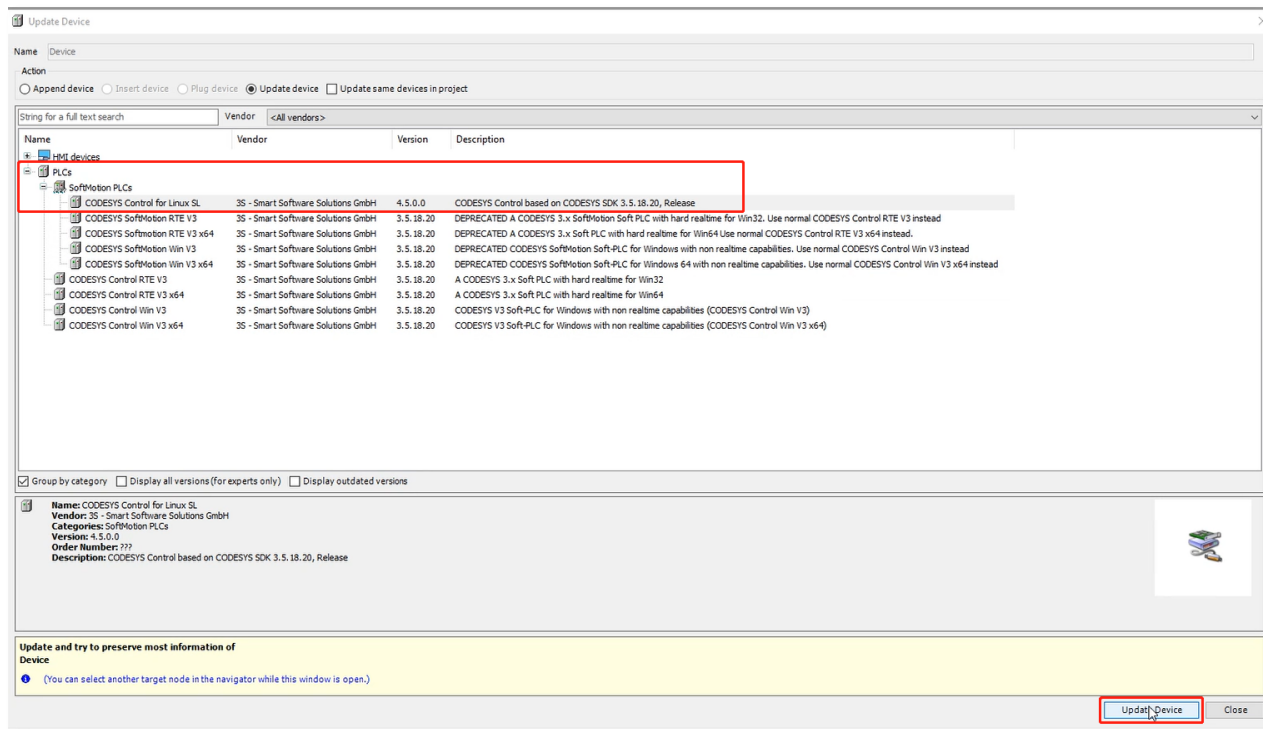
Launch
CODESYS*
runtime in
Intel® ECI

Deploy
CODESYS*
development
environment

Run “Robotics
Pick and
Place”
program in
CODESYS* IDE

04

4. Choose “CODESYS Control for Linux SL” 4.5.0.0 version, which is compatible with “eci-softplc-codesys” lib in Intel® ECI.



Install Intel®
ECI CODESYS*-
SoftPLC Lib

Launch
CODESYS*
runtime in
Intel® ECI

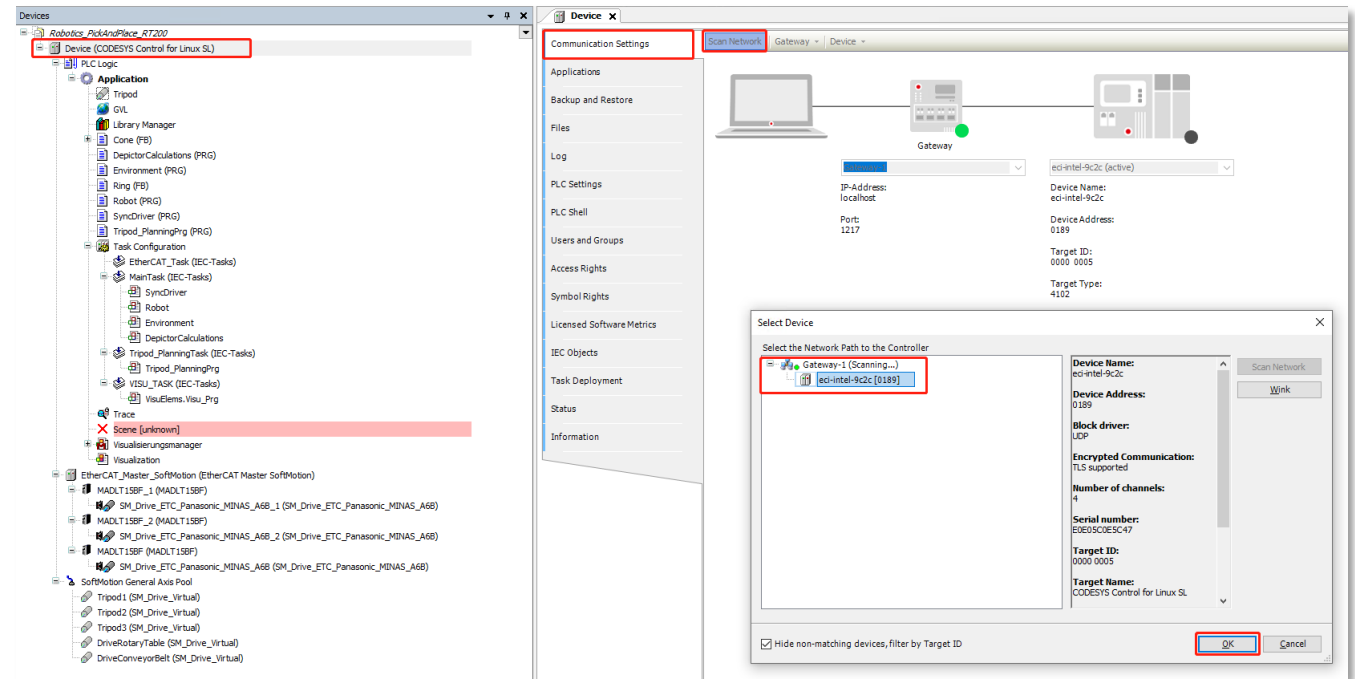
Deploy
CODESYS*
development
environment

Run “Robotics
Pick and
Place”
program in
CODESYS* IDE

04

5. Configure “Device” network to connect the device to CODESYS* IDE.

- Double-click “Device”, choose “Communication Settings”
- Click “Scan Network”
- Choose the device
- Click “OK” to confirm the selection




Install Intel®
ECI CODESYS*-
SoftPLC Lib

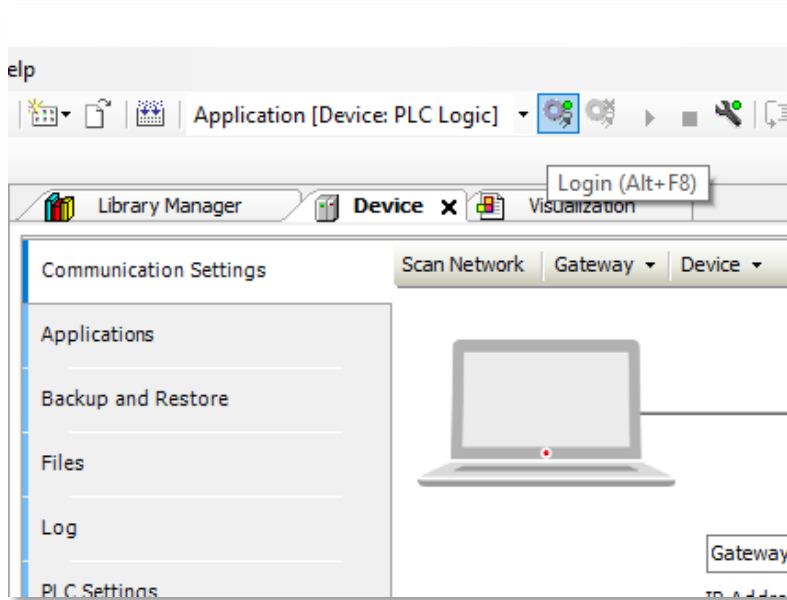
Launch
CODESYS*
runtime in
Intel® ECI




Deploy
CODESYS*
development
environment

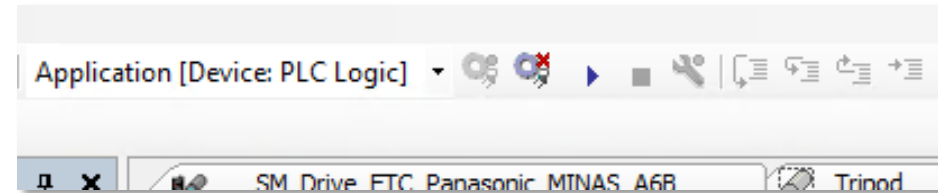
Run “Robotics
Pick and
Place”
program in
CODESYS* IDE

04

6. Click  login button to download the project to your device.



7. When login completes, the two   buttons will appear active.
8. Press  to run the “Robotics Pick And Place” project.



Install Intel®
ECI CODESYS*-
SoftPLC Lib

Launch
CODESYS*
runtime in
Intel® ECI

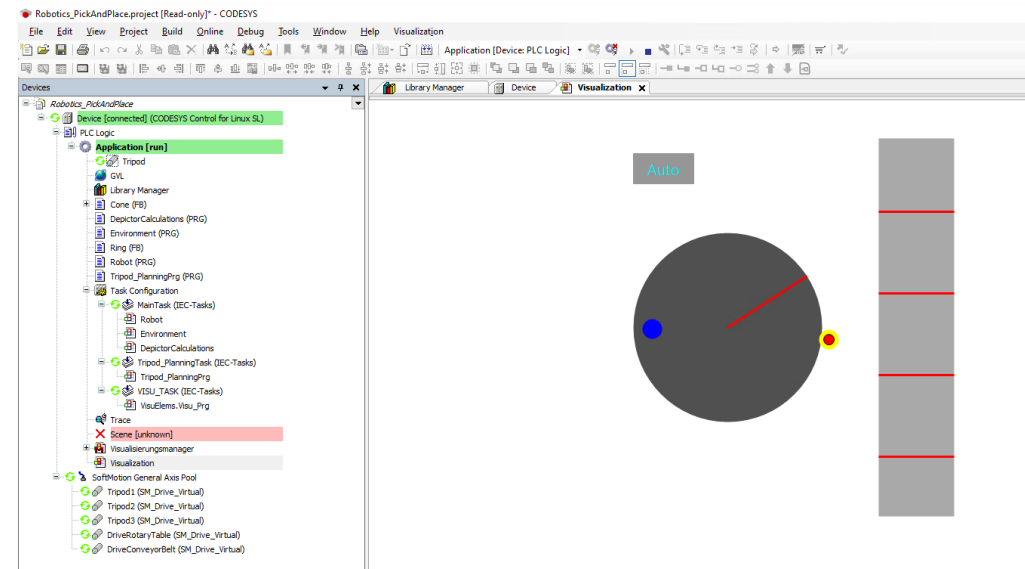
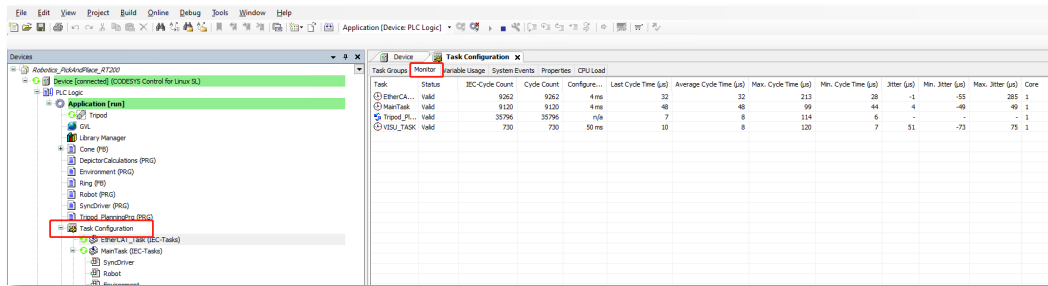
Deploy
CODESYS*
development
environment

Run “Robotics
Pick and
Place”
program in
CODESYS* IDE

04

9. Observe the running status.

- Open the monitor panel to check the current Project running statistics
- Open the “Visualization” panel to see the currently running animated simulation



Summary

This course introduces how to use the Debian* installation package to install the CODESYS* Software PLC runtime environment on Intel® ECI.

After installing the CODESYS* operating environment, this tutorial explains how to build the CODESYS* development environment on the development machine and download the CODESYS* Software PLC program to the target machine in four steps.

The background is a blurred industrial scene, likely a semiconductor manufacturing facility. It features various pieces of machinery, including what appears to be a robotic arm or a precision placement machine, with metallic components and some red safety markings. The lighting is bright and even, typical of a cleanroom environment. The Intel logo is centered in the foreground, with the word 'intel' in a bold, black, sans-serif font. A small blue square is positioned above the 'i'. A registered trademark symbol (®) is located to the right of the word.

intel®